



U.S. Department  
of Transportation  
**Research and  
Special Programs  
Administration**

400 Seventh St., S.W.  
Washington, D.C. 20590

**AUG 22 2001**

DOT-E 10429  
(ELEVENTH REVISION)

**EXPIRATION DATE: February 28, 2003**

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: ONDEO Nalco Company  
Naperville, Illinois  
(Former grantee: Nalco Chemical Company)

(See Appendix A to this document for a list of additional grantees)

2. PURPOSE AND LIMITATION:

a. This exemption authorizes the discharge of certain Class 3, Class 8 and Class 9 liquids from DOT Specification UN Intermediate Bulk Containers (IBCs) and DOT Specification 57 portable tanks without removing the tanks from the vehicle on which it is transported. This exemption provides no relief from any regulation other than as specifically stated herein.

b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce.

3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR §§ 172.203(a), and 172.302(c) the marking requirements; § 177.834(h) in that an IBC or DOT Specification 57 portable tank is unloaded while on a motor vehicle.
5. BASIS: This exemption is based on the application of Nalco Chemical Company dated July 19, 2001 submitted in accordance with § 107.109 and supplement information dated August 15, 2001.

6. HAZARDOUS MATERIALS (49 CFR § 172.101): **AUG 22 2001**

Proper Shipping Name/ Hazardous Materials Description	Hazard Class/ Division	Identi- fication Number	Packing Group
Those hazardous materials currently authorized to be shipped in a DOT Specification 57 portable tank or in a UN31A IBC.	Class 3, Class 8, or Class 9 as approp- iate	As Appro- priate	As Appro- priate

7. SAFETY CONTROL MEASURES:

a. PACKAGING - Packagings prescribed are stainless steel DOT Specification 57 portable tanks having capacities not exceeding 400 gallons or DOT Specification UN IBCs having capacities not exceeding 793 gallons.

b. OPERATIONAL CONTROLS -

(1) The portable tanks and IBCs must be attended at all times during unloading operations by a qualified person. For the purposes of this requirement, "attended" and "qualified" have the meanings described in § 177.834(i)(3) and (4), respectively.

(2) Hoses may not be attached to discharge outlets during transportation.

(3) Portable tanks and IBCs may be unloaded but may not be refilled while on a motor vehicle.

(4) Portable tanks or IBCs may not be manifolded together.

(5) Two or more materials may not be loaded on the same vehicle if, as a result of any mixture of the materials, an unsafe condition would occur.

(6) Hazardous materials listed in paragraph 6 may only be shipped in DOT Specification 57 portable tanks or DOT Specification UN IBCs authorized for those materials.

c. TESTING - Each portable tank must be retested as specified in § 173.32(e) and each IBC must be retested and inspected as specified in § 180.352.

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8. SPECIAL PROVISIONS.

a. Commodities authorized in UN IBCs but not authorized in DOT 57 portable tanks may not be shipped in portable tanks bearing only a DOT 57 specification.

b. MARKING - The marking requirements in §§ 172.203(a) and 172.302(c) are waived.

c. Drivers must be instructed as to necessary safeguards and proper procedure in the event of unusual delay, fire or accident.

d. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle.

10. MODAL REQUIREMENTS: A current copy of this exemption must be carried aboard each motor vehicle used to transport packages covered by this exemption.

11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

- o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
- o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when this exemption has expired or is otherwise no longer in effect.

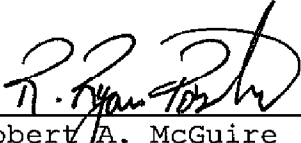
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12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incident involving the package and shipments made under the terms of this exemption.

Issued in Washington, D.C.:

  
Robert A. McGuire  
Associate Administrator  
for Hazardous Materials Safety

AUG 22 2001  
(DATE)

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590.  
Attention: DHM-31.

The original of this exemption is on file at the above office. Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

Copies of exemptions may be obtained from the AAHMS, U.S. Department of Transportation, 400 7th Street, S.W., Washington, DC 20590-0001, Attention: Records Center, 202-366-5046.

PO: sln

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APPENDIX A

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The following are hereby granted party status to this exemption based on their application(s) submitted in accordance with § 107.107 or § 107.109, as appropriate:

Company Name City/State	Application Date	Issue Date	Expiration Date
Amber Chemical Incorporated Bakersfield, CA	Jun 27, 2001	Jul 19, 2001	Feb 28, 2003
Aqua-Serv Engineers, Inc., Fontana, CA	May 25, 2001	Jun 14, 2001	Feb 28, 2003
Baker Petrolite (Formerly Baker Performance Chemicals, Inc.) Houston, TX	Jun 26, 2001	Jul 9, 2001	Feb 28, 2003
Brenntag Mid-South, Inc. Henderson, KY	Aug 14, 2001	Aug 29, 2001	Feb 28, 2003
Brenntag Southwest, Inc. Sand Springs, OK (Former grantee: HCI Advance Chemical)	Jun 12, 2001	Jun 28, 2001	Feb 28, 2003
Brenntag Northeast, Inc. Reading, PA (Former grantee: Textile Chemical Company, Inc.)	Jul 31, 2001	Aug 22, 2001	Feb 28, 2003
CH20 International Olympia, WA	Aug 22, 2001	SEP 18 2001	Feb 28, 2003
Chempace Corp. Toledo, OH	Mar 13, 2001	Mar 29, 2001	Feb 28, 2003
Coastal Chemical Co., L.L.C., Abbeville, LA	Nov 2, 1999	Dec 20, 1999	Sep 30, 2001
GAMA Trucking & Equipment Company, Inc. Pearland, TX	Jul 30, 2001	Aug 22, 2001	Feb 28, 2003
George S. Coyne Chemical Company Inc., Croydon, PA	Jul 31, 2001	Aug 22, 2001	Feb 28, 2003

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Company Name City/State	Application Date	Issue Date	Expiration Date
HCI Dyce Chemical Odgen, UT	Nov 1, 1999	Dec 20, 1999	Sep 30, 2001
HCI Clearwater Chemical Corporation Clearwater, FL	Nov 2, 1999	Dec 20, 1999	Sep 30, 2001
HCI Baychem Inc. Kennesaw, GA	Nov 1, 1999	Feb 29, 2000	Sep 30, 2001
HCI Holchem, Inc. Pacoima, CA	Nov 1, 1999	Dec 20, 1999	Sep 30, 2001
HCI Chemtech Distribution Chesterfield, MO	Nov 1, 1999	Dec 20, 1999	Sep 30, 2001
HCI East Falls Corporaton, Frazer, PA	Nov 1, 1999	Dec 20, 1999	Sep 30, 2001
HCI Industrial Chemical & Supply Co. Tampa, FL	Nov 1, 1999	Dec 20, 1999	Sep 30, 2001
Monson Companies, Inc. South Portland, ME	Jul 9, 2001	Jul 19, 2001	Feb 28, 2003
ONDEO Nalco Energy Services, L.P. Naperville, IL (Former grantee: Nalco Chemical Company/Exxon Energy Chemical, L.P.)	Jan 19, 2001	Jul 31, 2001	Feb 28, 2003
Schlumberger Sugar Land, TX	Aug 27, 2001	SEP 18 2001	Feb 28, 2003
Solvent & Chemicals, Inc. Pearland, TX	Jul 30, 2001	Aug 22, 2001	Feb 28, 2003
Vopak USA, Inc. (Former Grantee: Van Waters & Rogers) Kirkland, WA	Jul 12, 2001	Jul 31, 2001	Feb 28, 2003

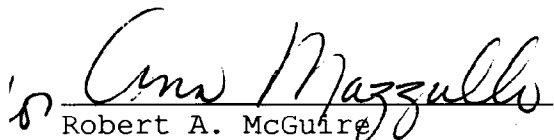
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Company Name City/State	Application Date	Issue Date	Expiration Date
Water Chemical Service, Inc. Aberdeen, MD	Jul 17, 2001	Jul 31, 2001	Feb 28, 2003
Worth Chemical Corporation Greensboro, NC	Nov 1, 1999	Dec 20, 1999	Sep 30, 2001

  
Robert A. McGuire  
Associate Administrator for  
Hazardous Materials Safety